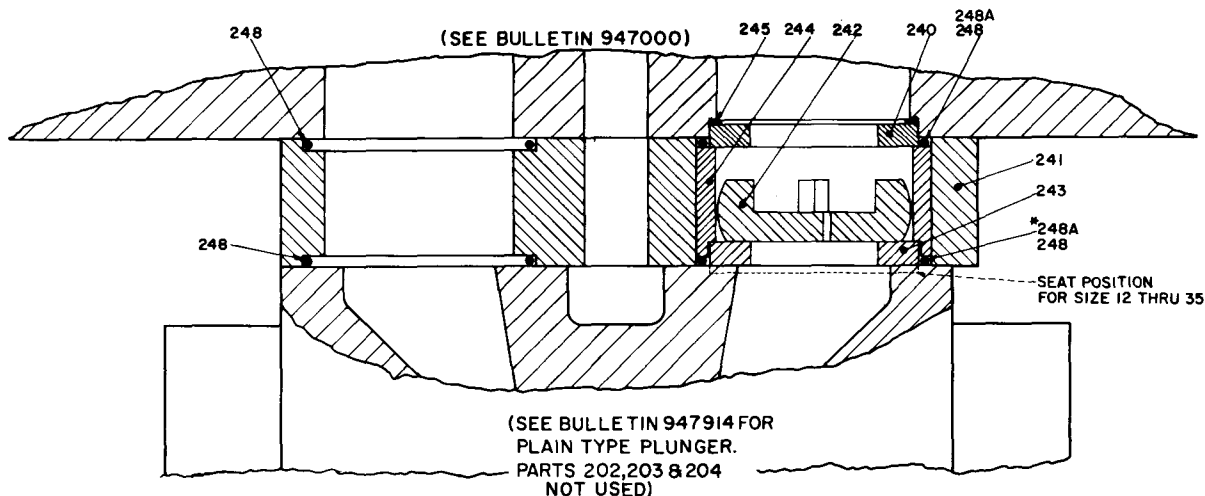


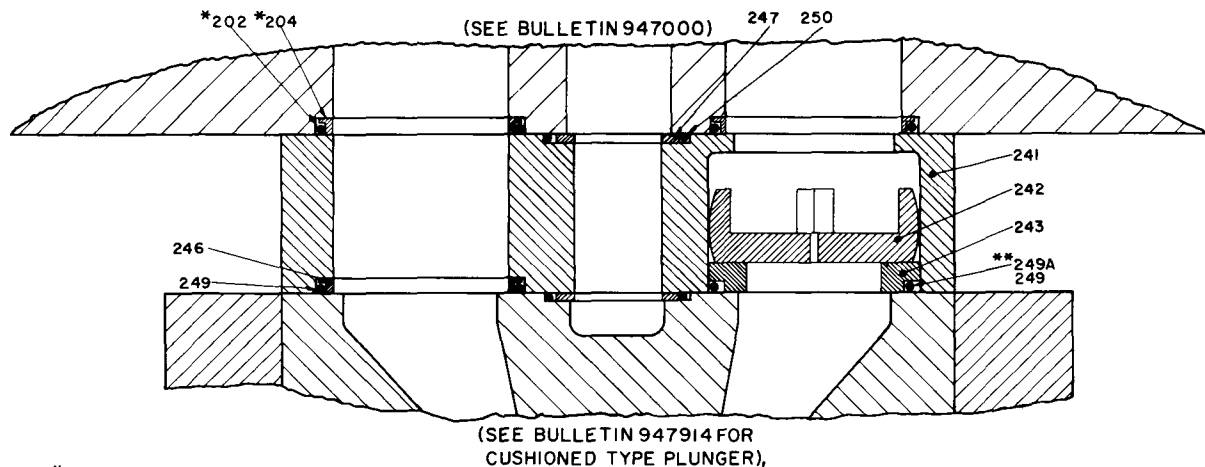
OILGEAR ORIFICE CHECK ADAPTER FOR TYPE "D" PUMP SUCTION VALVES



PRINTED IN U.S.A. 507416



* 248A USED ONLY ON SIZE 150 PUMP



* SEE BULLETIN 947914

** 249A USED ONLY ON SIZE 35 PUMP

PARTS DRAWING ORIFICE CHECK	
ADAPTER FOR "D" PUMPS	
DR. <i>RJL</i>	CH.
TR.	APP.
507416	

ISSUED APRIL 1970

THE OILGEAR COMPANY
MILWAUKEE, WISCONSIN, U.S.A. 53204

DS-947908

OILGEAR ORIFICE CHECK ADAPTER

PARTS LIST

Part No.	Description
240.	Spacer
241.	Body, Adapter
242.	Disc, Check
243.	Seat, Check Disc.
244.	Sleeve
245.	Shims
246.	Seal, Retainer
247.	Plate, Retainer
248.	Seal, O'ring
248A.	Seal, O'ring
249.	Seal, O'ring
249A.	Seal, O'ring
250.	Seal, O'ring

O'RING SIZES											
Cross Section x O.D. Duro \mp 5											
Unit Size											
Part No.	12		20		35		60 & 100		150		
248.	3/16 x 2-1/4		90	3/16 x 2-1/2	90	3/16 x 3-1/4	90	3/16 x 4	90	3/16 x 4	90
248A.										3/16 x 4-1/2	90
249.						3/16 x 2-7/8	70	3/16 x 3-5/8	70	3/16 x 3-5/8	70
249A.						3/16 x 3	70				
250.						3/16 x 4-1/2	70	1/8 x 5-7/8	70	1/8 x 5-7/8	70

NOTE: Parts used in this assembly are per Oilgear specifications. Use Oilgear parts to insure compatibility with assembly requirements. When ordering replacement parts, be sure to include pump type and serial number, data sheet (DS) number and part number. Specify type of hydraulic fluid for package and seals.